



June 4, 2014

NOTICE

Suspension

On May 12, 2014, a Hearing Committee found the conduct of **Keith Shustov**, an active member who lives and practises in Calgary, Alberta, to be deserving of sanction on three citations.

The matters in which his conduct was found to be deserving of sanction included fabricating a court order, lying to, misleading and failing to provide thorough and timely service to his client, and failing in his duty to carry on the practice of law and discharge all responsibilities to clients, tribunals, the public and other members of the profession honorably and with integrity.

The Hearing Committee ordered, pursuant to Section 72(1)(b) of the *Legal Profession Act* R.S.A. 2000, c. L-8, that Mr. Shustov be suspended for eight months, the suspension to begin on June 11, 2014, and imposed conditions associated with his suspension and reinstatement. The Hearing Committee also ordered Mr. Shustov to pay the costs of the Hearing within 12 months of his reinstatement.

The responsibility for Mr. Shustov's files will be assumed by the lawyers with whom he practices.

This Notice is issued pursuant to the requirements of Section 85 of the *Legal Profession Act*.

Elizabeth J. Osler
Deputy Executive Director &
Director, Regulation
Law Society of Alberta

NOTICE TO: Public,
All Active Lawyers and Students-at-Law,
All Executive Directors of other Law Societies in Canada,
All Justices of the Court of Appeal and Court of Queen's Bench,
All Judges of the Provincial Court of Alberta,
All Masters in Chambers,
All Clerks of the Court.